

Production and Assembly Plants (CKD) of the BMW Group

24 locations in 13 countries

Update: March 2009

BMW Munich plant	1
Models: BMW 3 Series Sedan, Touring, engines	
Associates: 8.000	
Production 2008: 202.992 automobiles 131.254 engines	
BMW Dingolfing plant	2
Models: BMW 5 Series Sedan, Touring, 6 Series Coupé, Convertible, 7 Series Sedan, M5 Sedan, Touring, M6 Coupé, Convertible, BMW 5 Series Gran Turismo (in 2009)	
Associates: 19.000	
Production 2008: 241.300 automobiles	
BMW Regensburg plant	3
Models: BMW 1 Series five-door, 3 Series Sedan, Coupé, Convertible, M3 Coupé, Convertible, 3 Series all-wheel-drive, Z4 Roadster	
Associates: Regensburg 9.500 (incl. Wackersdorf)	
Production 2008: 274.008 automobiles	
BMW Spartanburg plant, USA	4
Models: X5, X6, X6 Hybrid	
Associates: 4.200	
Production 2008: 170.741 automobiles	
BMW Leipzig plant	5
Models: BMW 1er Series three-door, Coupé and Convertible, 3 Series Sedan	
Associates: 2.700	
Production 2008: 150.000 automobiles	
BMW Rosslyn plant, South Africa	6
Models: BMW 3 Series Sedan	
Associates: 2.000	
Production 2008: 48.000 automobiles	
BMW Shenyang plant, China (Joint-Venture)	7
Models: BMW 3 Series Sedan, 5 Series Long Wheelbase	
Associates at the JV: 3.200	
Production 2008: 33.720 automobiles	
BMW Berlin plant	8
Models: BMW motorcycles	
Associates: 2.000	
Production 2008: 101.964 motorcycles	
MINI Oxford plant	9
Models: MINI Hatch/Limousine, Convertible, Clubman	
Associates: 3.500	
Production 2008: 235.019 automobiles	

Rolls-Royce plant Goodwood	10
Models: Rolls-Royce Phantom, Phantom Drophead Coupé, Phantom Coupé	
Associates: 750	
Production 2008: 1.417 automobiles	
BMW engine plant Steyr	11
Engines	
Associates: 2.600	
Production 2008: 733.400 engines	
BMW engine plant Hams Hall	12
Engines	
Associates: 700	
Production 2008: 371.269 engines	
BMW Landshut plant	13
Manufacturing plant for components, Foundry for aluminium	
Associates: 3.200	
BMW Eisenach plant	14
Manufacturing plant for tools	
Associates: 230	
BMW Group Swindon plant	
Manufacturing plant for MINI components	15
Associates: 1.000	
BMW Wackersdorf plant	16
Manufacturing plant for components, Logistic centre	
CKD plants	
Associates: incl. in Regensburg	
Husqvarna Motorcycles S.r.l., Cassinetta di Biandronno, Italien	17
Models: Husqvarna motorcycles	
Associates: 268	
Production 2008: 14.232 motorcycles	
Contract production plant Graz (MSF)	18
Models: BMW X3	
Production 2008: 80.619 automobiles	

CKD:

BMW Rayong plant (Thailand)	19
Models: BMW 3, 5, 7 Series, X3	
Kaliningrad (Russia)	20
Models: BMW 3, 5 Series, X3	
Kairo (Egypt)	21
Models: BMW 3, 5, 7 Series, X3	
Jakarta (Indonesia)	22
Models: BMW 3, 5 Series	

Kuala Lumpur (Malaysia) 23
Models: BMW 3, 5 Series

Chennai (India) 24
Models: BMW 3, 5 Series