BMW Corporate Communications



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Technical Data BMW Motorsport.

The following datasheets have been taken without modification from the original press documents published at the time.

BMW M1 Group 4/5 (1979): Press kit, 12/1978.

BMW 635CSi Group A (1983): Press kit BMW Motorsport 1983, 03/1983.

BMW Formula-1-Engine (1983): Press kit BMW Motorsport 1983, 03/1983.

BMW Formula-2-Engine (1983): Press kit BMW Motorsport 1983, 03/1983.

BMW M3 Group A (1987): Press kit BMW Motorsport 1987, 04/1987.

SPECIFICATIONS: BMW M1 - GROUP 4

Group 4: Grand Touring cars according to FIA regulations

These vehicles are assembled in small quantities and must have at least two seats. Thy can be modified for racing purposes; the modifications allowed are set by the FIA (Federation Internationale de l'Automobile)

Their external appearance remains close to that of their production counterparts.

Engine

6-cylinder inline, water-cooled, 4 valves per cylinder, mechanical fuel injection, dry-sump lubrication, front-mounted oil cooler; bore 94 mm, stroke 84 mm, displacement 3500 cc, 470 hp (345 kW) at 9000 rpm, torque 282 lb-ft (390 Nm) at 7000 rpm

Transmission

hydraulically actuated 2-disc dry clutch, ZF 5-speed gearbox; differential and gearbox cooling

Chassis

unequal-length A-arms front and rear, magnesium wheel carriers, aluminum hubs with central locking, Bilstein shock absorbers with screw-on spring plates, anti-roll bars front and rear (exchangeable and adjustable); ATE brakes with internally ventilated discs front and rear, twin maste cylinder, driver-adjustable front-rear balance; front wheels 11.0×16 , rear wheels 12.5×16 , front tires $10.0/23.5 \times 16$, rear tires $12.5/25.0 \times 16$; rack & pinion steering with fast ratio

Dimensions & Weights

length 4360 mm/171.7 in., width 1924 mm/75.7 in., Height 1110 mm/43.7 in., wheelbase 2560 mm/100.8 in., front track 1594 mm/62.8 in., rear track 1560 mm/61.4 in.; weight 1020 kg/2249 lb

Performance

0 - 100 km/h 4.5 sec

maximum speed 310 km/h / 189 mph

SPECIFICATIONS: BMW M1 - GROUP 5

Group 5: Special Production Cars according to FIA regulations

Special Production Cars are vehicles for which no minimum production quantity is set, but they must be based on homologated models of Groups 1, 2, 3 and 4. All modifications allowed for those Groups are allowed, as well as further modifications for Group 5 alone. All of them are set by the FIA.

Greater freedom in body widening and aerodynamic aids front and rear give the body considerably different appearance from its production and Group 4 counterparts.

Under the skin, arrangement of the mechanical components (engine, transmission, suspension, brakes) is generally free.

The Group 5 version of the BMW M1 has a 3.2-liter 6-cylinder engine with four valves per cylinder and turbo-charger, capable of developing up to 850 horsepower at 9000 rpm.

At this time the Group 5 version is still undergoing intensive development; final technical specifications are therefore not available. They will be released later.

SPECIFICATIONS

BMW 635 CSi Group A Version

Engine

based on 635 CSi series with racing piston and

racing camshaft

Displacement 3468 cm³

Bore/stroke 92.5/86

Fuel mixture digital engine electronics

Output 210 kW/285 HP

oil cooler at the front of the vehicle

Power Transmission

Clutch sintered metal clutch with light-alloy

pressure plate

Transmission 5-gear racing transmission

Rear axle drive Locking differential with 75% locking

effect and rear axle drive cooling

Chassis

Front axle double-jointed spring strut axle with

reinforced springs and adjustable spring

plates

Rear axle reinforced semi-trailing arms, spring

struts with adjustable spring plates

Stabilizers exchangeable rear and front and adjustable

Rims 9.5"x 16" (tyres 245/575-16, 275/600-16

Brake system four-piston fixed-caliper brakes, inside-

ventilated brake discs

Passenger Cell body bolted with aluminium roll cage

Weight 1185 kg

Max. speed approx. 260 km/h

SPECIFICATIONS

BMW formula 1-engine

Model 4-cylinder in-line engine, water-cooled,

crankshaft with 5 bearings

Crank case grey cast (from our regular 4-cylinder series

production)

Crankshaft alloyed steel, drop forged and nitrified,

diameter of main bearing neck and connecting rod neck as in the 4-cylinder series

production

Diameter of main bearing neck 55 mm Diameter of connecting rod bearing

neck 48 mm

Valve drive 2 overhead camshafts driven by spur gears

4 suspended valves per cylinder actuated

by cup tappets

Connecting rod titanium alloy, forged, length 153.6 mm,

gear ratio r/l = 30/153.6 - 0.195

Connecting rod screws titanium screws with steel nuts

Displacement (cm³) 1 499

Bore (mm) 89.2

Stroke (mm) 60

Output at 1/min

(kW) 441/9 500 (HP) 600/9 500

Torque at 1/min

(Nm) 450/8 500

Max. speed 11 000/min

Highest useful compression

ratio 6.7:1

Mean piston speed

at max. speed 22 m/s

Fuel supply and ignition Digital engine electronics with mechanical

Bosch fuel injection system,

Kugelfischer system,

breakerless ignition system

Bosch HKZ

Supercharging

exhaust gas turbocharger by KKK with double-entry turbine, charge-air cooling

Boost pressure

2.9 bar = 1.9 bar overpressure

Charge-air cooling

Oil supply

with Beer radiators

dry sump lubrication, approx 10 liters

with triple scavenge pump

Weight

170 kg

(including turbo system and charge-air

cooling system)

Brabham BT52

Designer:

Gordon Murray, David North

112 1/2 " - 2860 mm Wheelbase: 70" - 1778 mm Front track: 65" - 1657 mm Rear track: 39" - 990 mm Overall height: 83" - 2108 mm Overall width: 170" - 4323 mm Overall length: Weight: 1188 pounds - 540 kg

Chassis:

The chassis is of monocoque construction using courtaulds carbon fibre panels (as pioneered in Formula One by Brabham in 1978) and high strength aluminium alloy. The chassis has been designed arround valuable information gained from the BT49 which was crashed under controlled conditions at the BMW test centre in munich last year. In the interest of driver safety the section of the beams alongside the cockpit far exeed the size required by the new regulations – as does the foot box section ahead of the drivers feet.

The driver has been moved rearward in the chassis by a considerable amount and has ahead of his feet an imensely strong cast frame.

Layout and aerodynamics:

The BT52 is the first of the new generation ground effect cars designed to the 1983 regulations and is unique in chassis layout, driver position and aerodynamics. The layout of the car required a completely new engine and turbocharger installations.

Suspension:

The front and the rear suspension is another version of the Brabham rod operated linkage (introduced in 1973) and has been developed from the pullrod suspension on the BT50 and the pushrod rear suspension on the BT50 b as tested last year. The wheel geometry is controlled by double wishbones and the inboards spring and damper unit is operated by pushrods and rockers.

Transmission:

The transaxle unit is a completely new

design for the BT52.

Based on the Hewland FG the unit has been developed (and extensively tested on the BT50 b) with the help from Weissmann,

Alfa Romeo and Getrag.

Clutch:

Borg and Beck

Drive shafts:

Brabham solid alloy steel with C. V.

joints.

Steering:

Brabham rack and pinion.

Momo steering wheel

Dampers:

Koni light alloy.

Springs:

Schmitthelm

Fuel tank:

ATL 215 litres capacity.

Wheels:

Momo

Tyres:

Michelin

Brakes:

Calipers - Girling

Discs - AP ventilated

or Hitco / Brabham solid carbon discs.

Brake pads:

Ferodo or Hitco

Engine:

BMW

SPECIFICATIONS

BMW formula 2-engine

Model 4-cylinder in-line engine, water-cooled,

crankshaft with 5 bearings

Crank case grey cast (from our regular 4-cylinder series

production)

Crankshaft alloyed steel, drop forged and nitrified

diameter of main bearing neck and connect-

ing rod neck as in the 4-cylinder series

production

Diameter of main bearing neck 55 mm Diameter of connecting rod bearing

neck 48 mm

Valve drive 2 overhead camshafts driven by spur gears

4 suspended valves per cylinder actuated

by cup tappets

Connecting rod titanium alloy, forged, length 153,6 mm

 $\frac{1}{1}$ qear ratio $\frac{1}{1} = \frac{40}{153.6} = 0.260$

Connecting rod screws titanium screws with steel nuts

Displacement (cm³) 1 999

Bore (mm) 89.2

Stroke (mm) 80

Output at 1/min

(kW) 235/9 500 ((HP) 320/9 500

Torque at 1/min

(Nm) 251/7 500

Max. Speed 10 000/min

Highest useful compression ratio 11.2:1

Mean piston speed at max. speed 26 m/s

Fuel supply Bosch mechanical fuel injection system

Kugelfischer system

Ignition breakerless ignition system, Bosch HKZ

Oil supply dry sump lubrication approx. 10 liters

with dual scavenge pump

	M3 ROAD-GOING AND GROUP A V		мз	M3 Group A
Body Dimensions and weights	No of doors No of seats		2	2
	Length/Width/Height (empty) Wheelbase Track, front	mm mm mm	4345/1680/1370 2565* 1412*	4355/1880/1330 2565.5 1412
	rear Turning circle	mm m	1424 11.1	1424
	Fuel tank capacity/range Unladen weight	kg	70/840 1200	960 min.
	Max. load Max. permissible weight Max. trailer load braked max. gradient 12% unbraked	kg kg	400 1600 -	-
	Max. roof load Max. trailer nose weight Luggage capacity/VDA test	kg kg kg I	_ 75 _ 480/420 ¹⁾	- - -
Engine	Layout No. of cylinders Mixture preparation		Inline 4 ML Motronic 4 valves	Inline 4 Motronic 4 valves
	Displacement, effective Bore/stroke Compression/fuel grade	cm³ mm	2302 93.4/84 10.5/S	2332 94/84 12.0/S
	Max. output – at engine speed Max. torque – at engine speed	kW/PS min ⁻¹ Nm min ⁻¹	147/200 6750 240 4750	approx. 220/300 8000 270
Ħ.	Battery Alternator	Ah A/W	66 ¹⁾ 90/1260	26 65/910
Chassis/power transmission	Front suspension		Single-joint spring strut axle with displaced camber; compensation of transverse forces; anti-squat reduction; small, positive steering roll radius	Single-joint spring strut axle; spring struts made of aluminium with adjustable spring plates for vehicle height adjustment; wheel mounting with central lock nut; adjustable anti-roll bar
	Rear suspension		Independent suspension at semi- trailing arms (sweep angle degrees); separate springs and dampers; anti-dive; sporty chassis	Independent suspension at reinforced semi-trailing arms with joint bearings and camber and toe-in adjustment; adjustable spring struts for vehicle height adjustment; whee mounting with central lock nut
	Brakes from		Single-piston swing-calliper disc brakes, vented, ABS	4-piston alloy swing calliper, inner vented brake disc, 32 mm thick, 332 mm diameter
	rear		Single-piston swing-calliper disc brakes with integrated drum hand brake, ABS	4-piston alloy swing calliper, inner vented brake disc, 20.7 mm thick, 280 mm diameter
				2 main brake cylinders with balance bars, brake force distribution adjustable during motion, adjustable hand brake
	Steering		Rack-and- pinion/Servo 19.6:1	Rack-and-pinion 17:1
	Final drive ratio Gear ratios IIIIIIIV VR		3.25:1 3.72:1 2.40:1 1.77:1 1.26:1 1.00:1 4.23:1	from 3.25:1 to 5.28:1 2.337:1 1.681:1 1.358:1 1.150:1 1.000:1
	Tyres Wheel		205/55 VR 15 7 J x	235/590-16 or 245/610-17 9x16 or 9x17/LM three-part
Performance characteristics	Power-weight ratio Torque-weight ratio Output per litre Torque per litre	kg/kW kg/Nm kW/I Nm/I	5.0	4.4 3.5 94.2 117.8
	Acceleration 0-100 km/h 0-1000 m in 4th gear 80-120 km/h Top speed	s s s km/h	6.7 27. 2	4.6 with rear axle ratio 4.44:1 281 with rear axle ratio 3.25:1

¹⁾ Battery in the boot from 1.4.1987