BMW GROUP Corporate Communications



Media Information 17th April 2013

Back in stock after decades: BMW Group Classic offers faithful replica of the BMW 328 gearbox.

Meticulous remanufacturing creates authentic replacement for the gearbox of the 1930s sports car classic – Reconstruction in consultation with FIVA and the FIA – Exclusively available through the BMW Classic Center.

Munich. For owners of automotive collectors' items bearing the BMW logo, BMW Group Classic is the first port of call in the search for replacement parts. The current range on offer through its affiliated BMW Classic Center comprises some 40,000 components and is steadily expanding. The most recent addition to the catalogue is an authentically reproduced gearbox for the classic BMW 328 sports car.

Manufactured between 1936 and 1940, this model ranked as a dream sports car in its day and, with a total run of just 464 units, became a coveted rarity even during its production years. It is not known how many of these models have survived, but based on their appearances at classic events one may assume a substantial number are still around today. Owners of this open-top vintage sports car share the earnest desire of many classic enthusiasts to possess a car that is as original as possible and in the best possible condition. It's a wish come true thanks to the remanufacture of the original Hurth gearbox, a component that was sorely missed for decades but can now be purchased once again.

Complete original gearboxes were previously unavailable for the BMW 328. Frequently synchro gearboxes from other manufacturers were used instead, although they differed from the Hurth gearbox in key details, particularly regarding their configuration – they did not share the original pattern of non-synchronised first and second gear and gears three and four with cone synchronisation. A partnership between BMW Group Classic and automotive supplier ZF Friedrichshafen AG has now come up with a solution. Indeed, for the

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specialists based on Lake Constance in southwest Germany there was a historic precedent for this collaboration: in the 1990s ZF took over a company division of the original gearbox suppliers Hurth.

And so the experts from BMW Group Classic and ZF have followed in the footsteps of their historic predecessors in several ways. Together they completed the most complex project to date in the field of component remanufacturing for classic BMW automobiles. Providing guidance for the authentic new edition of the gearbox were original transmissions from vehicles in the BMW Group Classic collection and contemporary construction drawings held in Eisenach's city archives. As the original gearbox had been repeatedly modified, a number of variants and construction plans had to be analysed and compared. Barring a few details such as optimised materials used in current production and a reinforced bearing for the second gear, the "new-old" gearbox now fully complies with the factory status in the later production period of the BMW 328.

The entire development and production process was carried out in close consultation with the FIA (International Automobile Federation) and FIVA, the international body representing classic vehicle clubs, both of whom confirmed the authenticity of the gearbox. The sanction of these institutions is important especially for gaining entry to official events. The first prototypes of the new-old gearbox already demonstrated their reliability in the 2012 Mille Miglia, the world's best-known classic car race.

A production run of 55 units of this faithfully reproduced component is now on offer to owners of a BMW 328 who might be seeking such a replacement. Sales of the replica gearboxes, which are manufactured by ZF, are available exclusively through the BMW Classic Center. Overall, this project sustainably corroborates the BMW Group Classic claim that original core components can and should be used in classic automobiles. For fans of historic vehicles, the BMW Classic Center offers a comprehensive range of products





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and services, from spare parts all the way to full restoration. Through the remanufacture of close-to-original components – for the legendary BMW 328 as well as numerous other models – vital work will continue to be done in the future to preserve such automotive rarities.

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BMW Group Classic

BMW Group Classic is responsible for all activities within the BMW Group associated with the history of the company and its three brands BMW, MINI and Rolls-Royce. This ranges from the Group Archives, which are available to anyone as a centre of expertise for all the facts and figures surrounding the history of the company, the brands and the products, through the BMW Museum, which receives more than 400,000 visitors each year, to the BMW Classic Centre where all the facilities are provided that drivers require to satisfy their passion for classic BMW vehicles from spare parts to full restoration. Another aspect is planning and implementation of participation in all the classic events attended, and administration and expansion of the vehicle collection with more than 1,000 exhibits.

The BMW Group

The BMW Group is one of the most successful manufacturers of automobiles and motorcycles in the world with its BMW, MINI, Husqvarna Motorcycles and Rolls-Royce brands. As a global company, the BMW Group operates 29 production and assembly facilities in 14 countries and has a global sales network in more than 140 countries.

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In 2012, the BMW Group sold about 1.85 million cars and more than 117,000 motorcycles worldwide. The profit before tax for the financial year 2011 was euro 7.38 billion on revenues amounting to euro 68.82 billion. At 31 December 2011, the BMW Group had a workforce of approximately 100,000 employees.

The success of the BMW Group has always been built on long-term thinking and responsible action. The company has therefore established ecological and social sustainability throughout the value chain, comprehensive product responsibility and a clear commitment to conserving resources as an integral part of its strategy. As a result of its efforts, the BMW Group has been ranked industry leader in the Dow Jones Sustainability Indexes for the last eight years.

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