**BMW Group Plant Spartanburg**

**Factsheet**

**Models currently produced:**
- BMW X3
- BMW X4
- BMW X5, X5M, X5 xDrive40e (PHEV)
- BMW X6, X6 M

**Workforce:**
- Over 9,000;
- Creation of further 1,000 jobs by 2021

**Number of Apprentices:**
- Around 100

**Employment Effect in the U.S.:**
In total, the company supports almost 70,000 direct and indirect jobs in the US. According to an independent study of University of South Carolina (Moore School of Business), the multiplier effect results in even more than 120,000 jobs, if further 50,000 jobs outside the automotive industry are also taken into account.

**Units Per Day:**
- More than 1,400 per working day

**Units Produced in 2016:**
- 411,171 units
currently BMW Group’s largest plant worldwide

**Max. Production Capacity:**
- 450,000 units per year

**Total Number of Vehicles Produced:**
- More than 3.9 million since 1994

**Total Investment:**
- 8 billion US dollars since 1992;
- further 600 million US dollar investment in manufacturing infrastructure for future generations of the BMW X models in the years 2018 to 2021

**Investment on Training:**
- 220 million US dollars over the last ten years,
- further 200 million US dollars in the next five years

**Percentage of Production Exported:**
- Around 70 percent exported to more than 140 countries; since 2011 largest automotive
exporter by value of any car manufacturer in the USA

**Export Volume Plant, per annum:**
Vehicles with a total value of more than 10 billion US dollars (in 2016)

**Purchasing Volume, per annum (USA):**
5.2 billion Euro (second largest purchasing market after Germany)

**Suppliers in the U.S.:**
235

**Retail per May 2017:**
37.1 % of the vehicles sold throughout May in the U.S. were built in plant Spartanburg

**Economic impact of BMW Group Plant Spartanburg:**
According to an independent study of University of South Carolina (Moore School of Business), the nationwide economic impact of BMW Group Plant Spartanburg is 38.5 billion US dollars annually.

**Community Involvement:**
Since 1996, the company has given nearly 36 million US dollars to local educational, cultural and civic programs throughout the Upstate of South Carolina.
In 2001, the company launched the BMW Charity Pro-Am golf tournament. The golf tournament has raised more than 12.1 million US dollars for dozens of South Carolina charities so far.

**Environmental Responsibility:**
Plant Spartanburg uses methane gas from a nearby landfill to generate up to 50 per cent of the power needed for production.

Furthermore, from 2006 to 2016, the plant has decreased per unit:
- Water consumption - 55 %
- Energy consumption - 66 %
- Air (VOC) emissions - 45 %
- Waste disposed of in a landfill - 87 %
- Industrial waste water - 65 %
**Milestones BMW Group Plant Spartanburg.**

**1992**  
23 June  BMW announces plans to build a US plant in Spartanburg – the first full production plant outside Germany  
6 July  Signing of settlement contract (in the presence of President George H. W. Bush and others)  
30 Sept  Groundbreaking  

**1994**  
15 Nov  Opening ceremony for new BMW Group Plant Spartanburg. The plant initially produces BMW 3 Series models  

**1995**  
Sept  BMW Z3 production begins  

**1998**  
May  Plant expansion for production of BMW X5, the first BMW X model of the BMW Group, announced  

**1999**  
Sept  BMW X5 production begins  

**2000**  
Plant Spartanburg grows to more than 3,000 BMW associates  

**2003**  
April  BMW announces Landfill Methane Gas Outreach Program: a 15 kilometer-long pipeline enables use of methane gas to power the plant  

**2006**  
28 Feb  Production of one-millionth vehicle  

**2007**  
Dec  BMW X6 production begins  

**2008**  
March  BMW announces 750 million US dollar expansion to accommodate production of the new BMW X3  

**2010**  
1 Sept  BMW X3 production begins  

Number of on-site workforce grows to about 7,000 people  

**2012**  
12 Jan  Production of two-millionth vehicle  

Announcement of another nearly 900 million US dollar investment to expand production capacity to 350,000 units annually and add a new model, the all-new BMW X4, by the end of 2014  

**2014**  
March  Announcement of the largest single investment for the plant. An additional 1 billion US dollar investment, an additional model (the BMW X7), an increase of production capacity up to 450,000 units / year and 800 new jobs by the end of 2016 (totaling the workforce to 8,800 associates)
2015
March
Production of three-millionth vehicle

2016
31 Dec
Number of on-site workforce grows to 8,800 people
BMW Group has invested more than $7.8 billion in the facility since the beginning

2017
June
BMW Group’s plant in Spartanburg marked its 25th anniversary since the company first announced plans to build the plant in South Carolina;
total invest of 8 billion US dollars since plant opened;
further 600 million US dollar investment in manufacturing structure for future generations of the BMW X models in the years 2018 to 2021; world premiere of the new BMW X3

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