# Results MINI E UK field trial.







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The following factors will determine sustainable mobility.

#### Environment

- Impacts of climate change are perceivable.

#### Urbanisation



#### **Politics**

- More stringent legislation.
- Charge for inner city access access.
- Link to vehicle emissions.

# E-mobility drivers

#### **Economics**

- Shortage of resources.
- Increase in the price of fossil fuels.



#### Culture

- Sustainable mobility as part of a modern urban lifestyle.
- Assumption of social responsibility.



## Customer preferences, Sustainibility





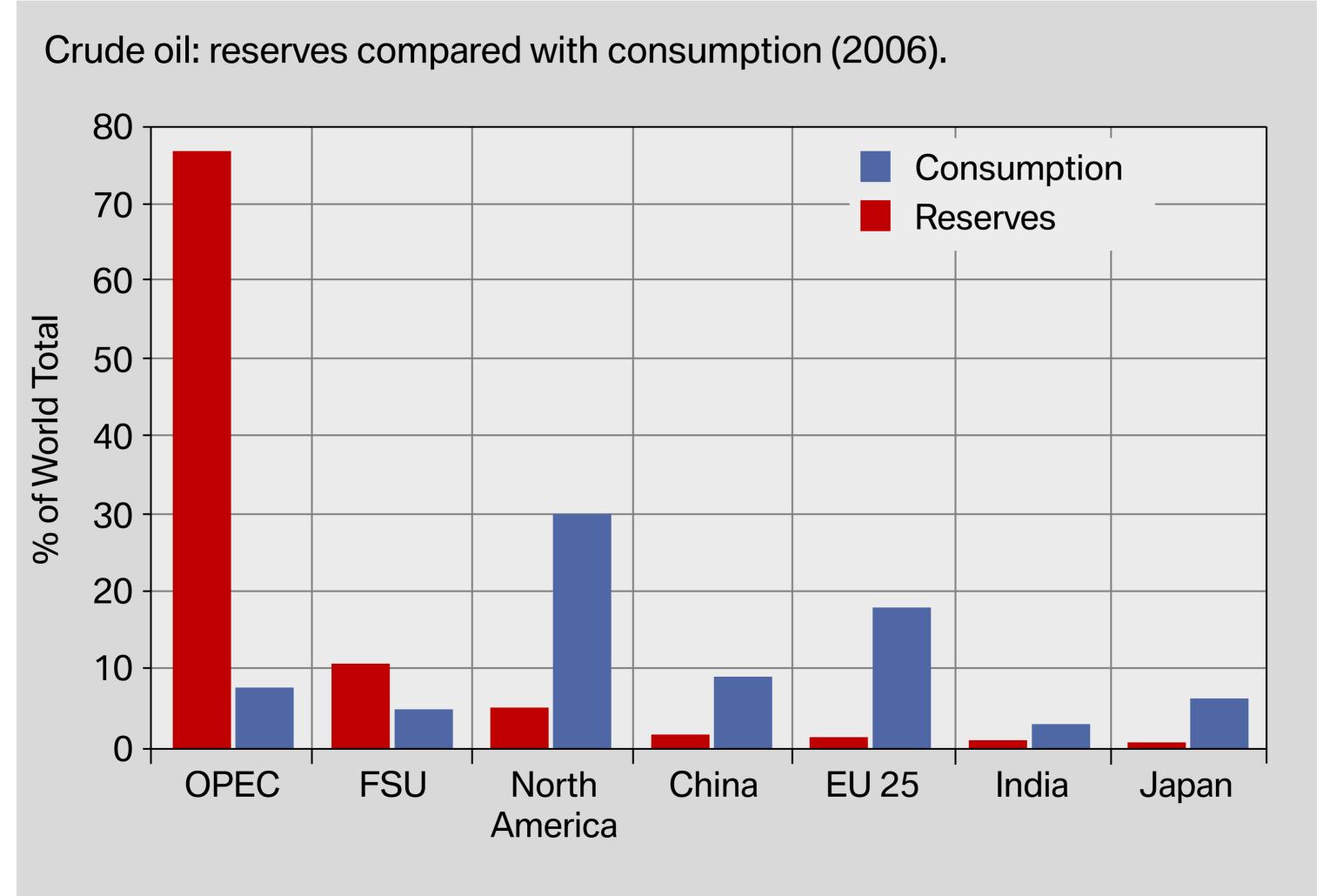








Oil resources are unevenly distributed - energy independence is a top political priority.





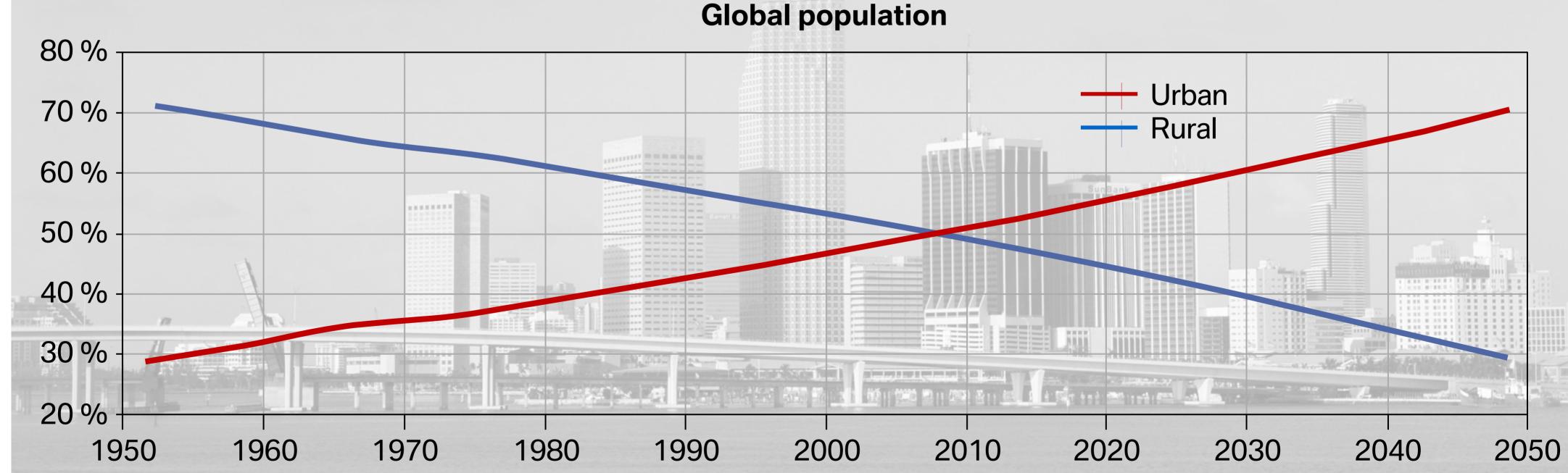






## Megacities are a global trend.

- In 2007, more people lived in cities than in rural areas for the first time.
- By 2030, more than 60 % of the world's population will be living in urban settings.
- Megacities with populations of over 10 million inhabitants will have the biggest growth rates.
- Growth leads to restrictions on urban infrastructure and mobility.

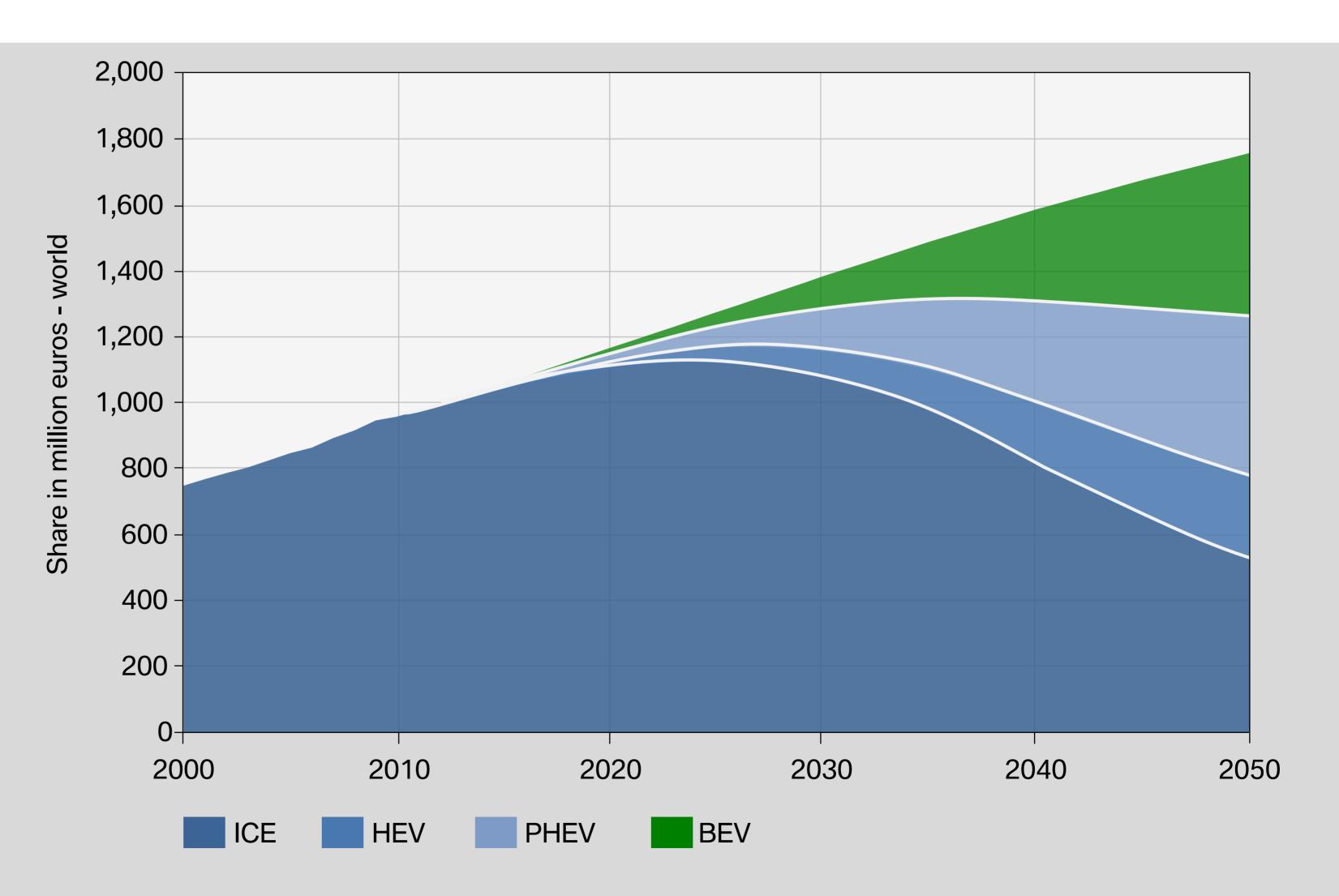




Source: Based on: Megacity Challenges – A Stakeholder Perspective (A research project conducted by Globe Scan and MRC McLean Hazel / Sponsored by Siemens)

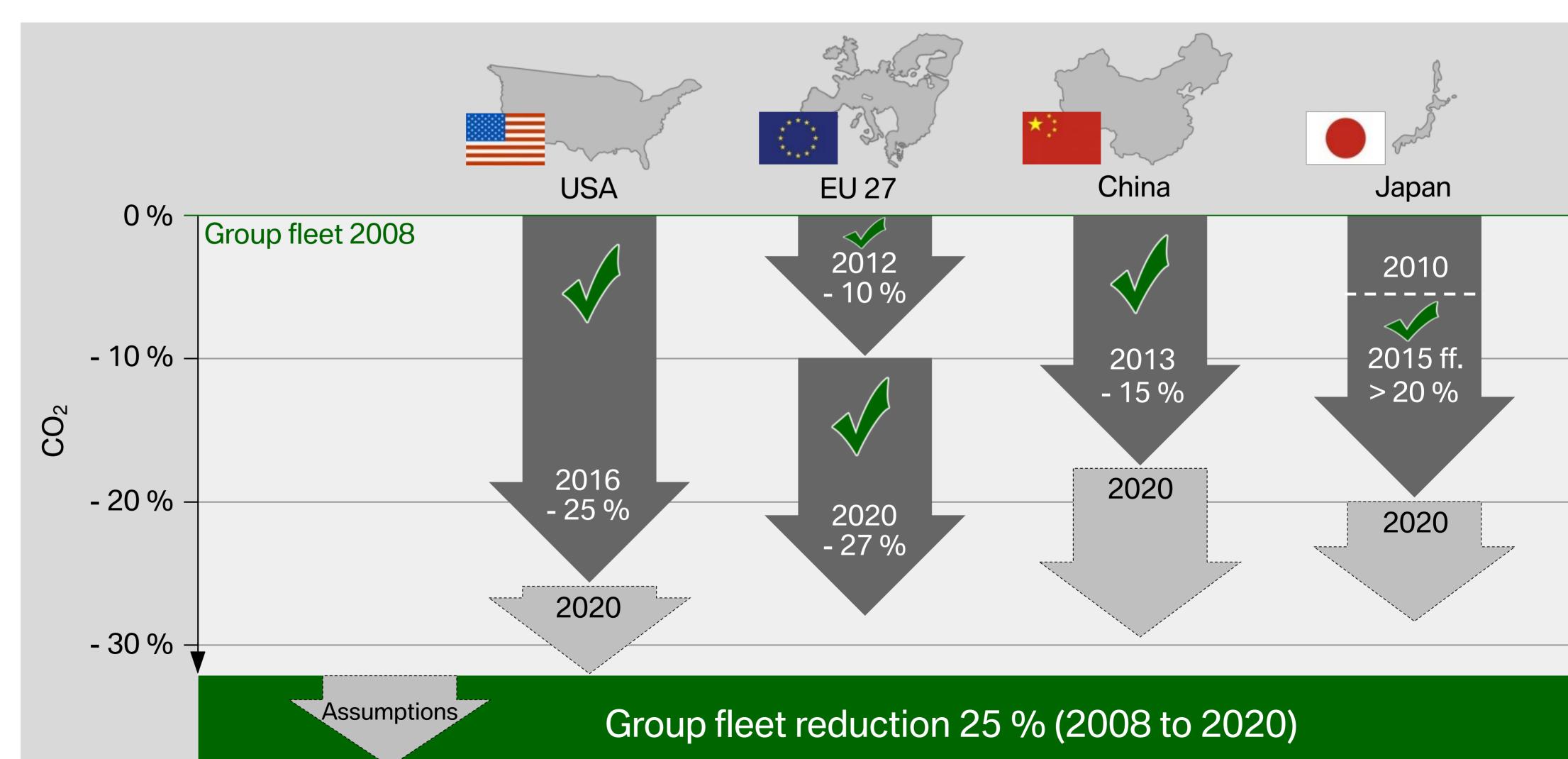
Electrified vehicles will achieve relevant market shares.

- Internal combustion engines will continue growth trajectory until 2020 - 2030.
- The shares of electrification will steadily increase.
- In 2020, the proportion of new registrations for electrified vehicles is estimated at 5 15 %.





Global targets require a reduction in BMW Group  $CO_2$  emissions in excess of 25% by 2020.





Sustainability is part of the BMW Group strategic direction.

#### **Board statement 2000:**

"The BMW Group is pursuing sustainable development as a key principle of the corporate strategy."





2011: The BMW Group was awarded the accolade of most sustainable automobile company for the seventh year in succession.

Zero emissions.

We're bringing zero emissions within reach. It's what's next for us.











BMW Group drive train strategy provides a broad technology spectrum for today and the future.

Combustion engine	Hybrid technology	E-Vehicle	Hydrogen
NIES 4504	MEHY 4669		
Today	Today	Near future	Future
<ul> <li>Optimisation of fuel consumption and emissions.</li> <li>Lightweight construction.</li> </ul>	<ul> <li>Full and mild hybrid vehicles.</li> <li>Initial step towards electrification of the drivetrain.</li> <li>Plug-in hybrid drivetrains.</li> </ul>	<ul> <li>First limited electric vehicle production in 2008.</li> <li>MINI E on the road since 2009.</li> <li>BMW ActiveE in 2011.</li> <li>Introduction BMW i3 BEV and E-REV in 2013.</li> </ul>	<ul> <li>Commitment to and validation of technology.</li> <li>Optimisation of BMW H<sub>2</sub> ICE.</li> <li>Improvement of hydrogen storage and efficiency.</li> </ul>

**Powertrain concepts** 



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The BMW Group has a 40 year expertise in electric vehicles.

#### Battery-Electric Vehicles 1972: 1987: 1992: 1993: 1996: 2008: 2010: **BMW 325** BMW 1602 **BMW 325 BMW 325** BMW E1 MINI E BMW Concept Active E Li-Ion Battery Lead Battery NaNiCI Battery NaS Battery Li-Ion Battery NaS Battery NaNiCl Battery 1970 1990 2000 2010 1980

Hybrid-Electric-Vehicles

1994: BMW 518i Parallel-Hybrid with NiMH Battery 1995: BMW 316i Seriell Hybrid with NaNiCl Battery 2003: BMW X5 Active Hybrid with Super Caps **2010: 2010:** BMW ActiveHybrid 7











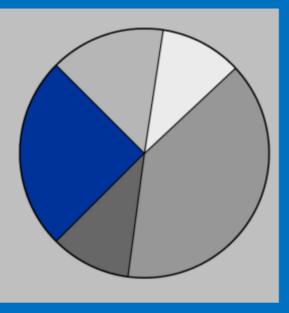


## MINI E and BMW Group E-Mobility Roadmap.

## MINI E and BMW ActiveE are key learning activities for i3.



Use of renewable energy.



Market potential.



Transfer scenarios.



User behaviour.



Acceptance.

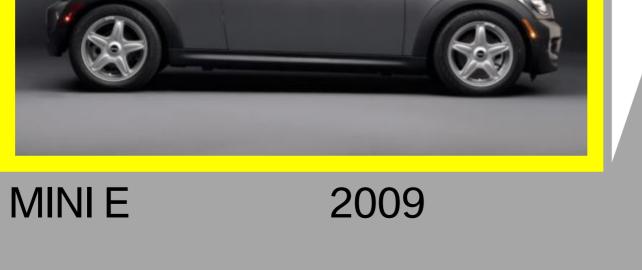


Demands of e-infrastructure.



Strengths and weaknesses.







2011





BMW i3

2013

The MINI E - an important building block for future electric vehicles.

Vehicle	2-seater, 60 ltr. trunk	
Electric motor	Output	150 kW/204 hp
	Torque	220 Nm
	Top speed limited	95 mph
	Acceleration 0-62 mph	8.5 sec
Energy storage	Lithium-lon battery	35 kWh, 29 kWh available
	Voltage	400 V
	Number of battery cells	5,088
	Cooling	Air cooled depending on cell temperature
	Charging times (230 V)	2.4 hours at 50 A 3.8 hours at 32 A 10.1 hours at 12 A
	Weight	260 kg
	Range	In real terms up to 112 miles;
		According to FTP72: 149 miles









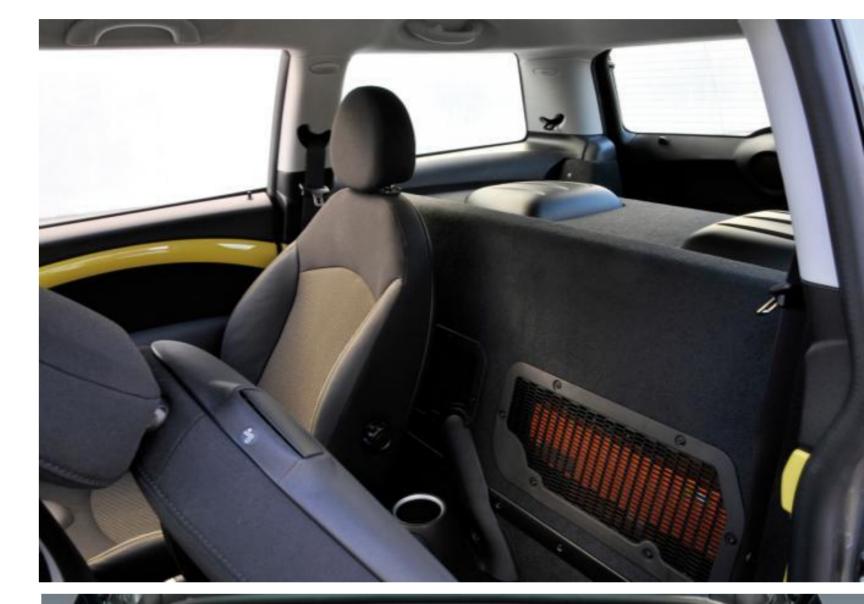




As the MINI E is an early conversion example it has some characteristics to bear in mind.

#### **Specific characteristics of the MINI E**

- > 2 seats
- Left-hand drive
- Boot capacity: 60 litres
- > Weight: 1660kg
- Battery: air cooling
- > 5,088 battery cells







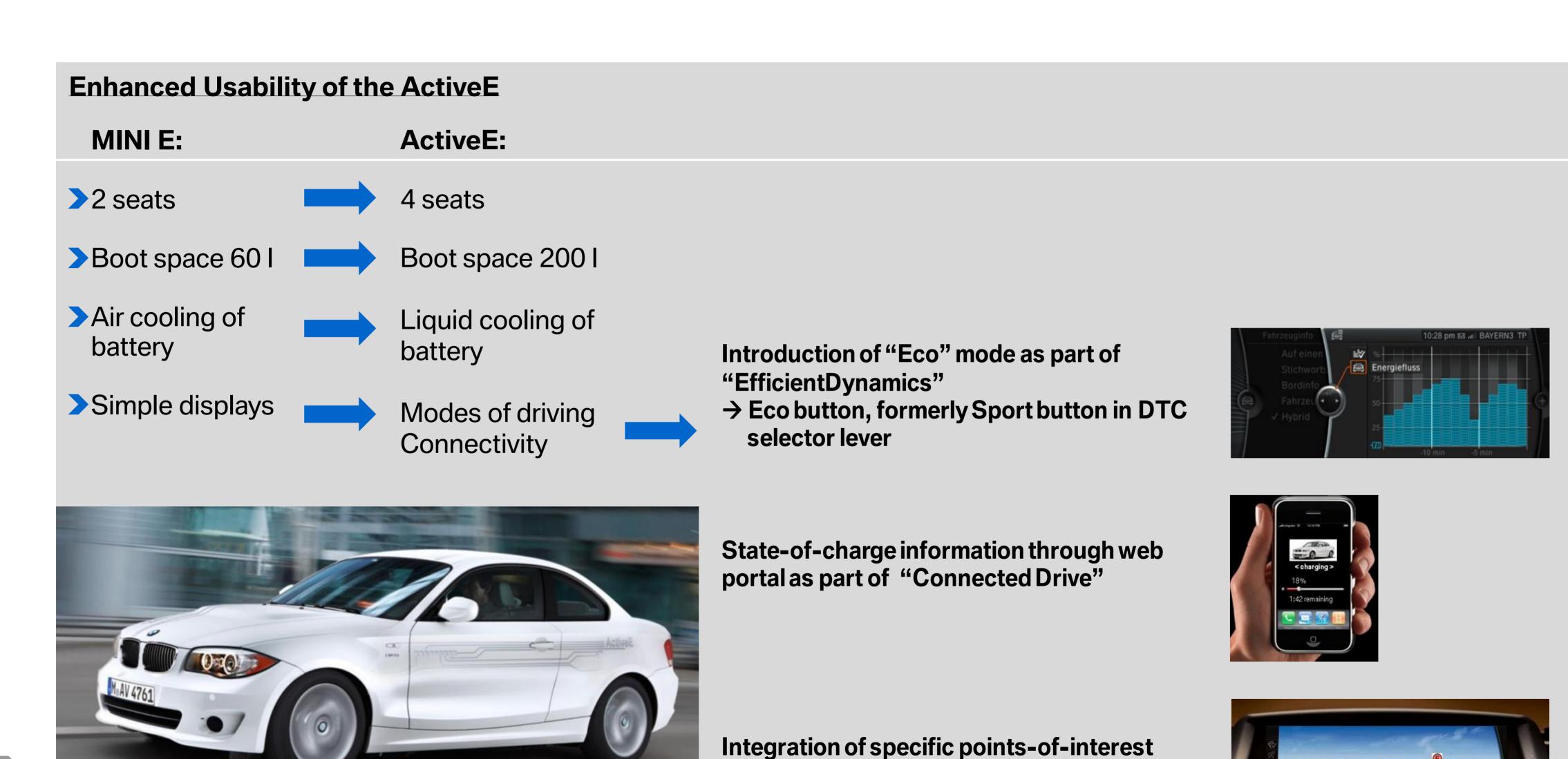
The BMW ActiveE as the next step towards the series introduction of the Megacity Vehicle.

Vehicle	4-seater, 200 ltr. trunk	
Electric motor	Output	125 kW/170 hp
	Torque	250 Nm
	Top speed	90 mph
	Acceleration 0-62 mph	9.0 sec
Energy storage	Lithium-lon battery	32 kWh
	Number of battery cells	192 cells in 25 modules
	Cooling	Liquid cooling
	Charging time (240 V)	4-5 hours at 32 A
	Range	99 miles in real terms





## The BMW ActiveE is a step on from the MINI E.



(POIs),

e.g. charging stations



BMW i: A new sub-brand, i3 and i8 vehicles based on a new architecture, mobility services.

Visionary Mobility. Inspiring Design. Premium sustainability.









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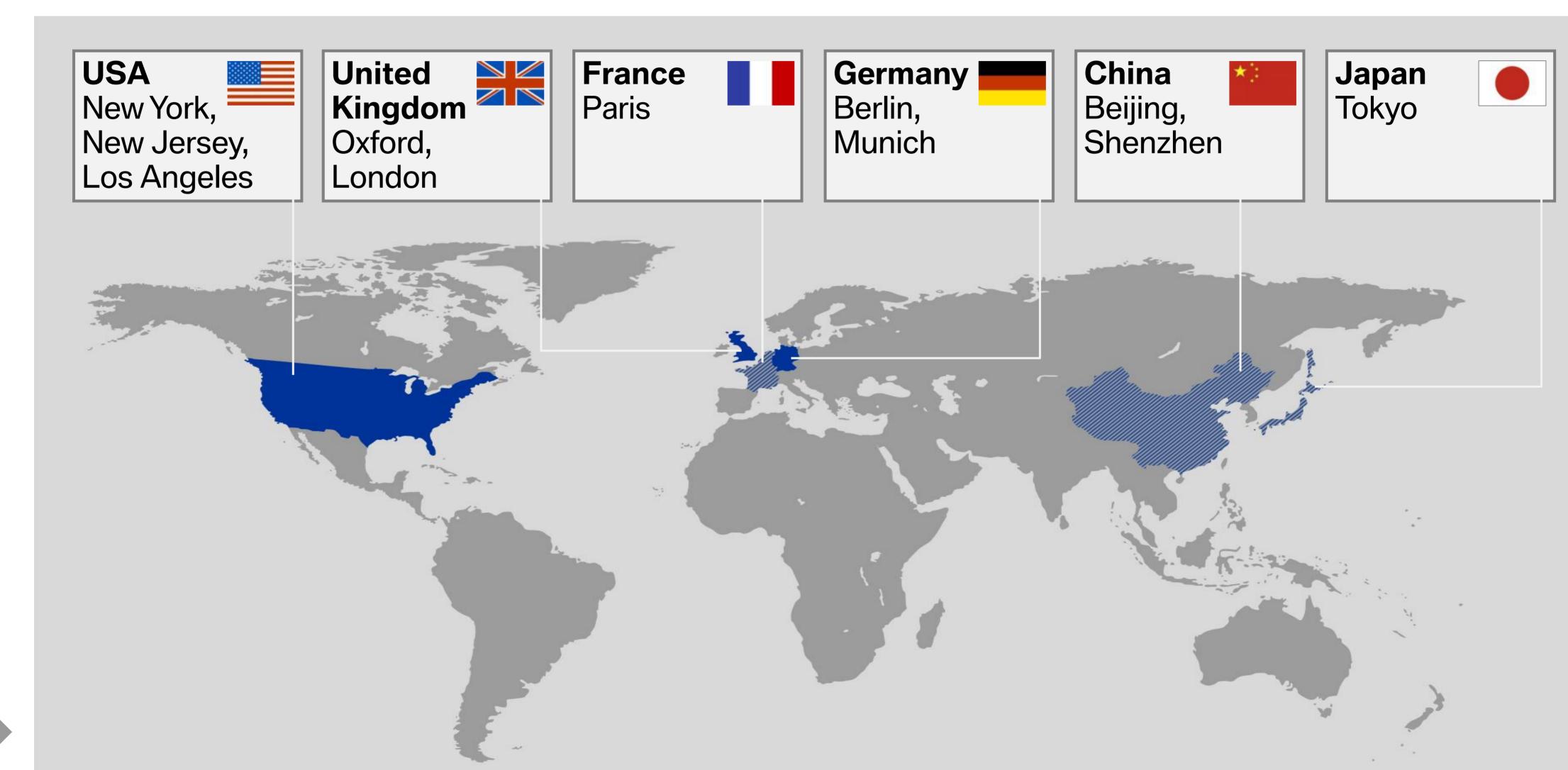








Establishment of learning projects world-wide with e-mobility consortia.





User survey UK: December 2009 – March 2011.





1.) MINI E field trial with

Munich started in

Siemens and SWM in

09/2010 not depicted.

# MINI E research consortia brought together key stakeholders and stimulated new relationships.





### The MINI E UK Consortium.



#### MINI E data sources.











#### **Subjective Data**

#### **User Data**

- User interviews
- Questionnaires (f2f, online)
- Log books
- Focus groups

#### **Data source**

UK N=40 Private users N=20 fleet cars Users are interviewed before, during and after the usage of MINI E.

#### **Objective Data**

#### **Vehicle Data**

Record of all relevant vehicle parameters

- Driven distances
- Trip duration
- Battery status
- Charging status
- Etc.

#### Data source

Record with Data loggers, signals are sent via SIM card.

#### **Objective Data**

#### **Infrastructure Data**

(Wall boxes, public charging infrastructure, smart meters)

Record of all relevant charging data

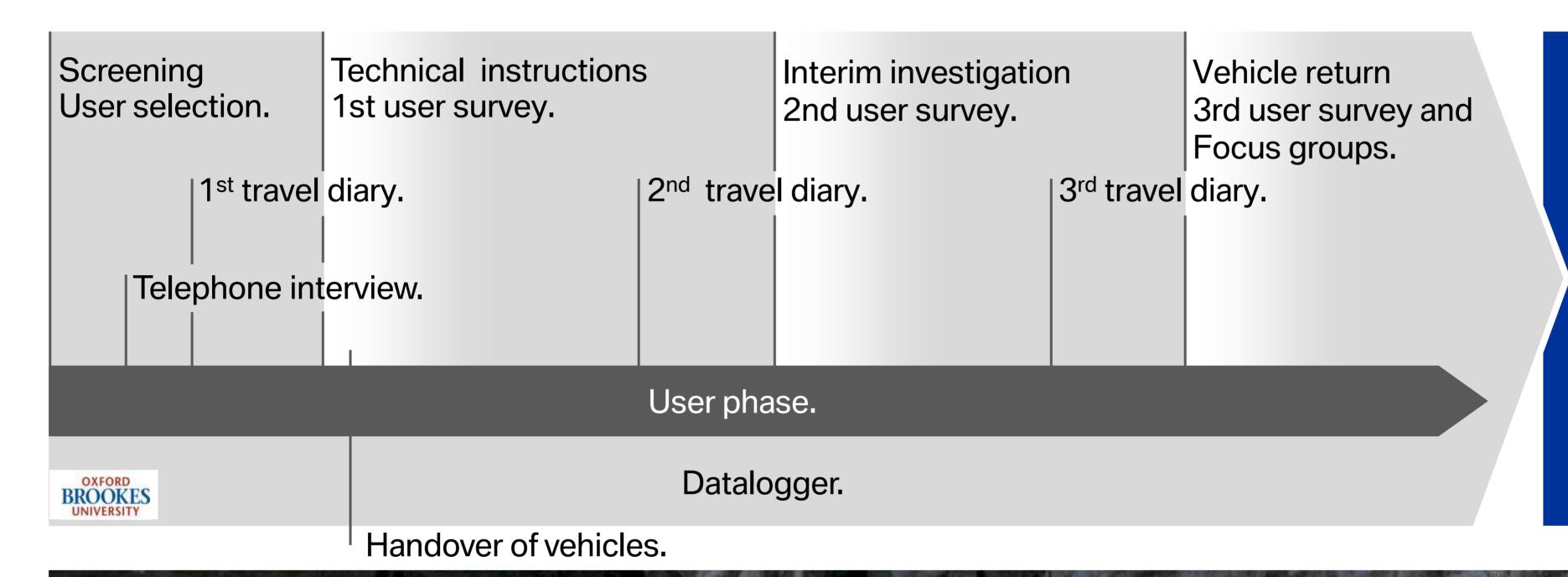
- Charging times
- Amount of energy (kWh)
- Etc.

#### Data source

Data recorded by the Energy provider.



## Methods applied in each user phase.



#### Data.

#### **Subjective Data.**

- User interviews.
- Questionnaires.
- Travel diaries.
- Focus groups.

**Objective Data.** 

- Datalogger.





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## MINI E Applicant/User profile.

# Who applied for the MINI E field trial?

Phase 1	Phase 2	
Gender 81% male	Gender 81% male	
Age 77% 35 years and older	Age 71% 35 years and older	
Education 78% University degree	Education 73% University degree	
Household structure 29% 2 people 56% no children	Household structure 66% 2 people 57% no children	
Residence 20% urban 80% semi rural	Residence 17% urban 83% semi rural	
Ever owned a MINI 43% BMW 37%	Ever owned a MINI 35% BMW 40%	
OXFORD		1





















## MINI E Applicant/User profile.

# Who used the MINI E (scientific sample)?

Phase 1 – 20 MINI E users	Phase 2 – MINI E users
Gender 18 male, 2 female	Gender 11 male, 9 female
Average age 47 years	Average Age 40 years
Education undergraduate or postgraduate	Education 2 GCSE, 1 A level, 11 Undergraduate, 3 postgraduate, 3 professional
Household structure 2-3 adults, 0 children	Household structure 2 adults, 14 without children, 6 with 1-3 children
Residence West and South-West of London	Residence West and South-West of London
Median net monthly household income £ 4,500- £ 6,000	Median net monthly household income £ 3,000- £ 4,500
Course of Llook Courses (LIII/ BROOKES	





















## MINI E Applicant/User profile.

### What are the reasons for interest?

### Phase 2 Phase 1 **Most important factor: Most important factor:** - Interested in the intersection of new technology and environmental issues

- Supporting environmental protection and getting away from oil

## technology that will move the industry and personal driving experience forward

environmentally-oriented vehicle

-> Sustainability meets Technology

- To be at the vanguard of research into

- Motivated by the quality of BMW/MINI
- Reducing costs for daily mobility

#### **Further factors:**

- Want to make personal assessment of practicality of E vehicles
- Motivated by the MINI brand
- Reducing costs for daily mobility











**Further factors:** 

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## MINI E User Expectations.

## MINI E users of both phases anticipate that they will be able to cope with limitations.

- Anticipated limitations prior to use.
- 90% expect that they will be more concerned about range than in a conventional vehicle
- But more than 90% expect that the MINI E will satisfy their daily mobility needs
- 90% of users expect that 80% of their daily trips could be made in the MINI E
- Expectations in terms of driving experience.
- More than 95% expect that they will cope fine with the MINI E
- Expectations in terms of quality of the car brand.
- BMW is seen as a guarantee for the technical maturity of an EV such as the MINI E.













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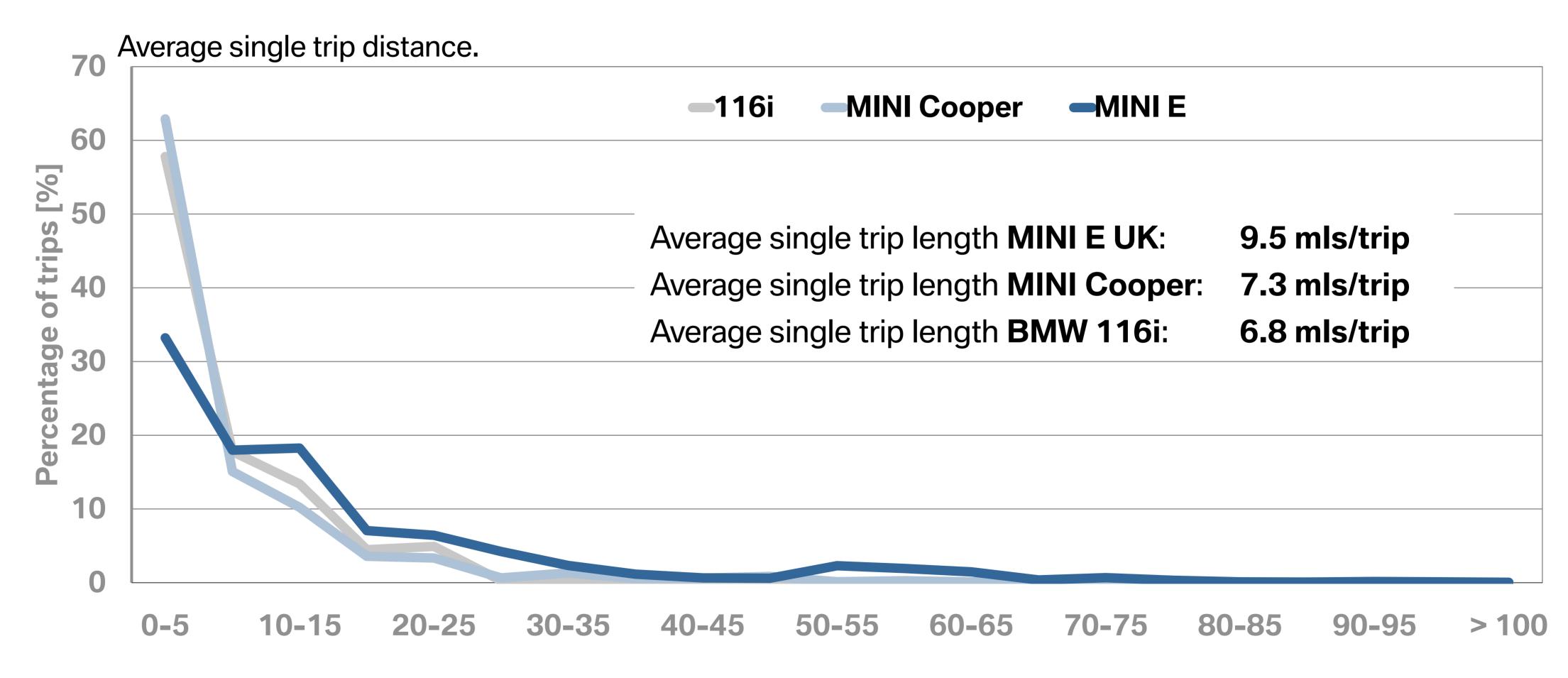
Overview of samples from technical data collection – to comparing MINI E with conventional vehicles.

P BMW 116i	Mini Cooper	MINI E (UK)		
A DIAIAA I IOI				
	Number of vehicle	25		
18	22	40		
Dist	Distribution of vehicles (town/country)			
Graningen  Could of a land of the control of the co		West and South—West  West and South—West  Nowarish  West and South—West  Nowarish  West and South—West  Nowarish  West and South—West  Nowarish  N		
Data I	Loggers	Data Loggers		





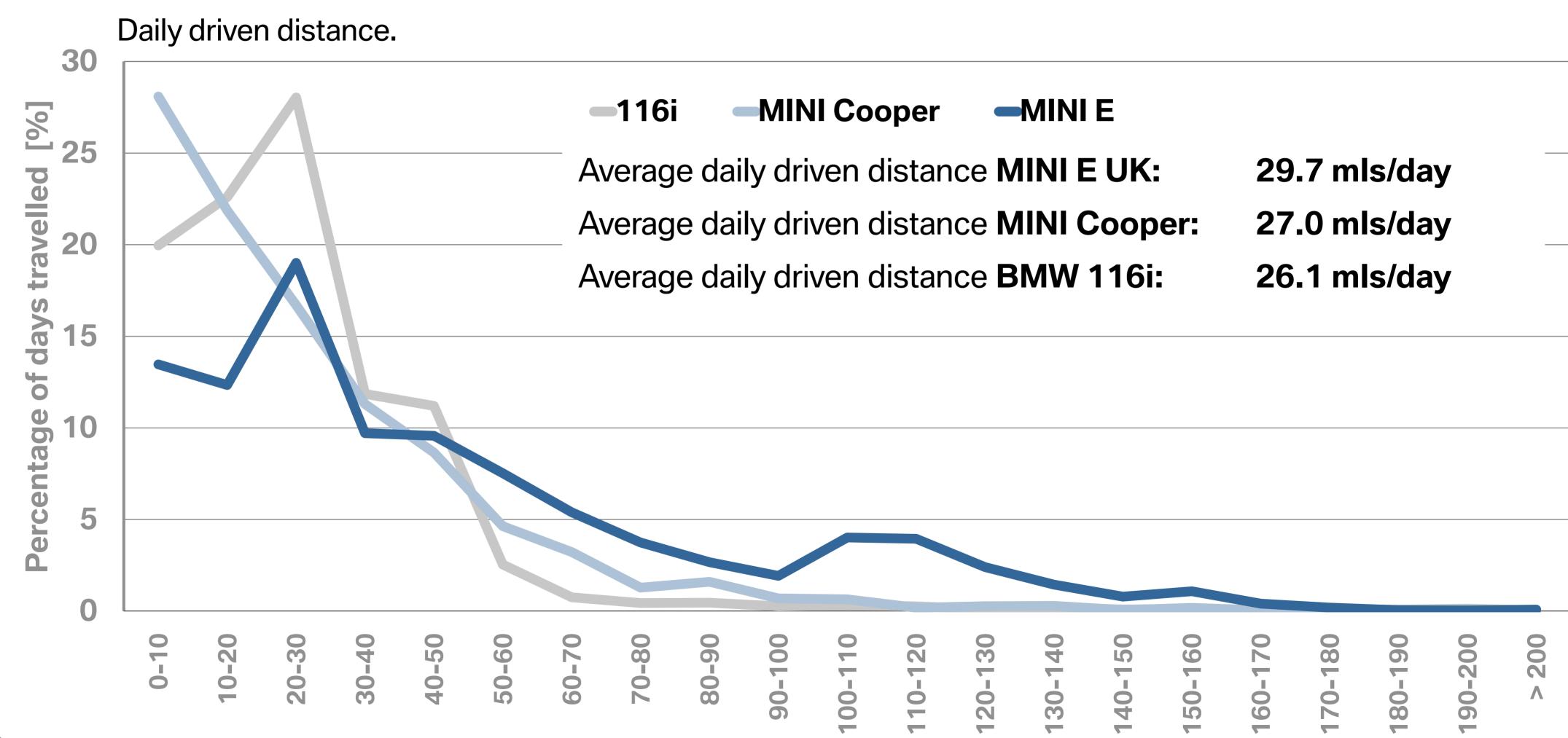
No objective limitations were detected on single trips by MINI E users.





Single trip lengths [km]

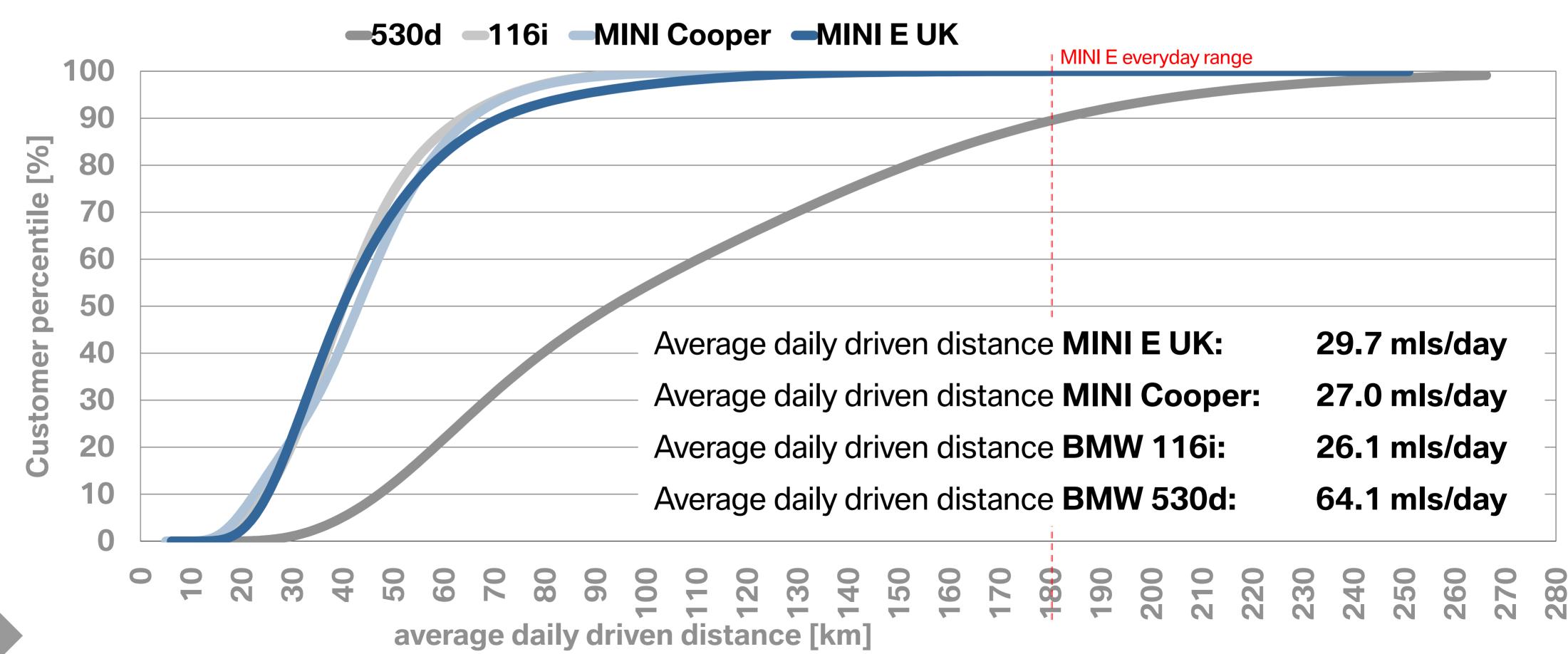
Measured daily driving behaviour does not differ in the same car segment.





daily driven distance [km]

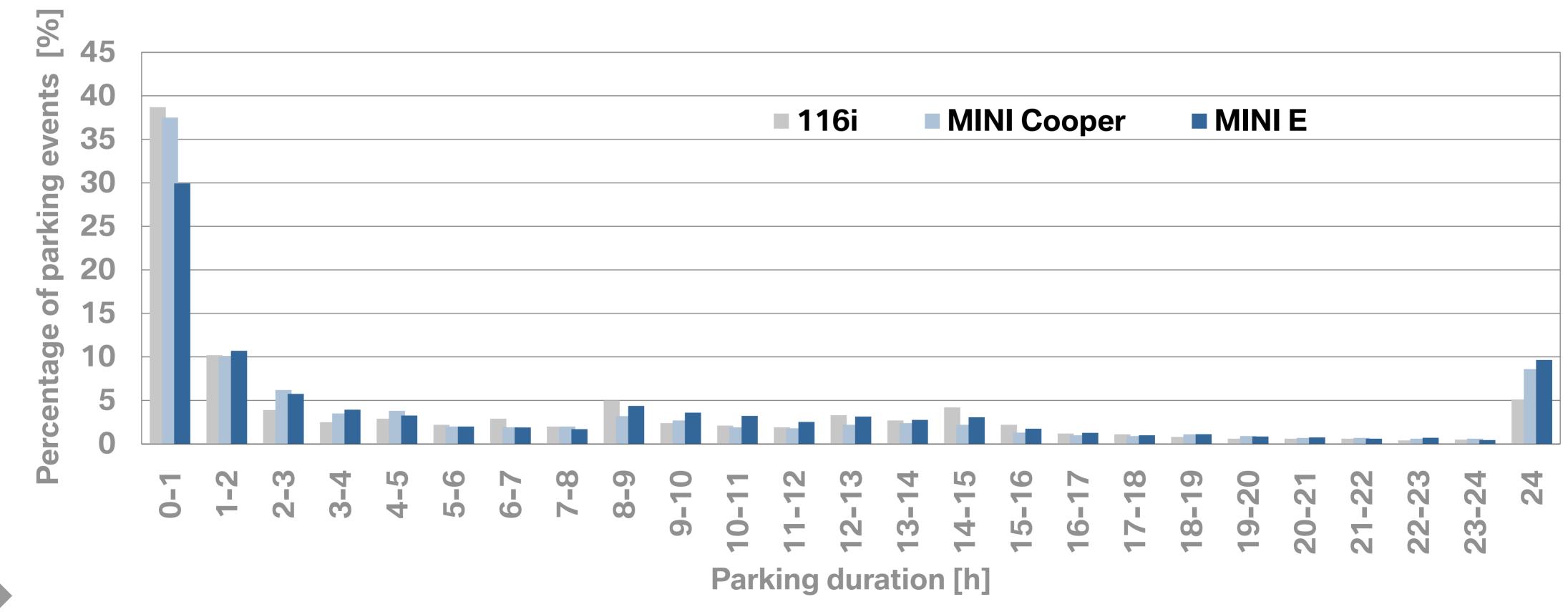
Measured daily driving behaviour does not differ in the same car segment.





Source: Data loggers.

Measured parking periods follow a similar pattern.





For the majority, the range of the MINI E is sufficient for everyday life. But perception is that a higher range is desired.

- > 79% of participants reported that 80% of their trips could be done exclusively in the MINI E.
- ≥82% agreed that 90% of their trips could be done exclusively in the MINI E if there were no constraints in carrying capacity (seating, size of boot).
- > 74% indicated that the range of the MINI E is sufficient for everyday life.
- ➤ Nonetheless 53% feel generally constrained by the limited range of the MINI E.
- > Average range achieved 90 miles in a MINI E:

For an EV, a range of:

would be too short. < 100 miles

would be appropriate. 150 miles

250 miles

would be comfortable.











# Only 10% of the trips could not be done in a MINI E.

➤ 10% of trips could not be done with the MINI E, due to:

Agreement of users

➤ Limited range 91 %

Passenger space 85 %

Limited storage capacity 62 %

> 93% made trips beyond the range of the MINI E using another car in their household.













Without sophisticated battery management, cold temperatures impact on performance.

> The cold weather	Agreement of users
reduced range	84 %
influenced battery life	77 %
influenced charging time	71 %
influenced overall performance	52 %
changed nature of trip	45 %
influenced regen. braking	39 %
influenced on-board features	32 %



➤ But 81% agree that overall the MINI E is suitable for winter usage.





# During the first week of usage, MINI E users have an important learning curve.

### **Learning Curve:**

- Original motivation, thorough handover and early support are prerequisites for a successful user experience.
- One week is needed for customers to adapt to the EV characteristics like
  - -charging process
  - -weather influencing charge and range
  - -handling
  - -regenerative braking
  - -low noise etc.
- ▶Besides the length of training and testing an EV, the fit of training to the motivational profile of the driver is crucial too to make sure, users overcome the hurdle of learning.







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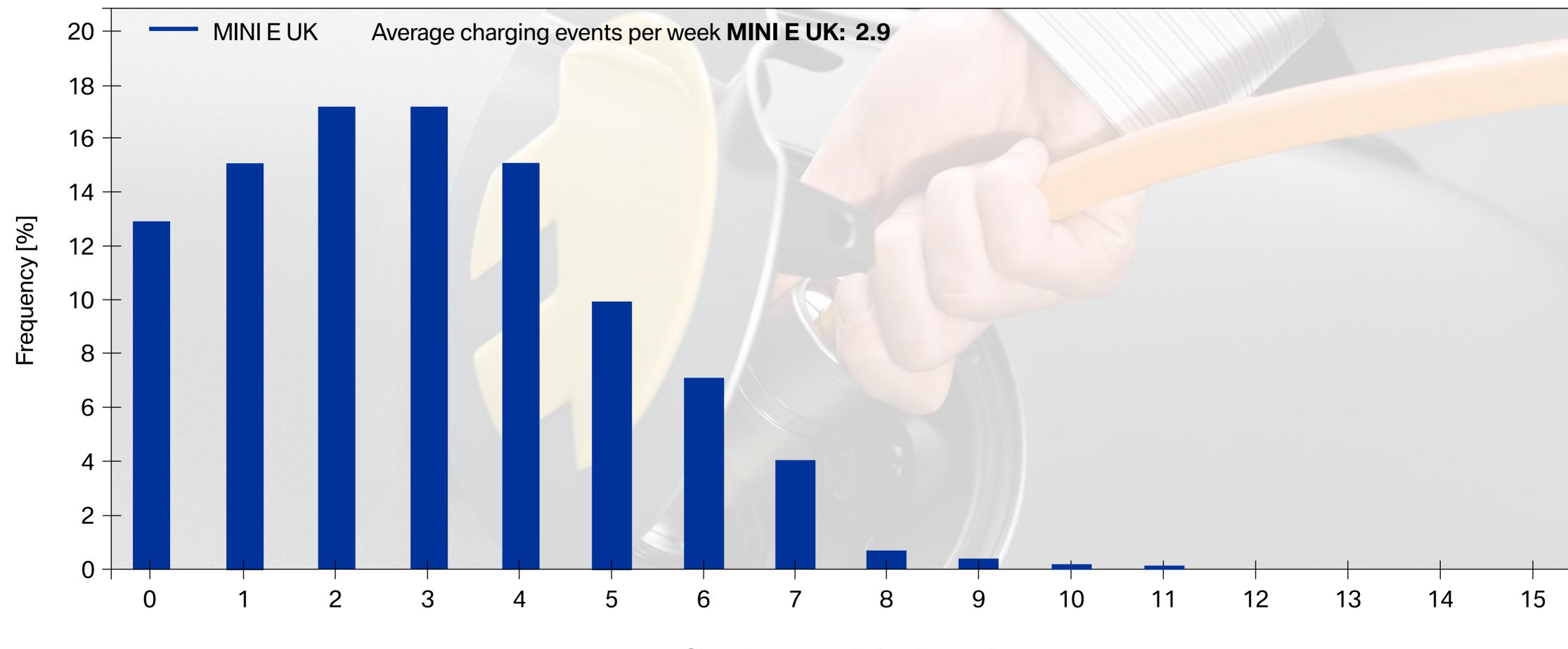






# MINI E users charge on average every 2 to 3 days.

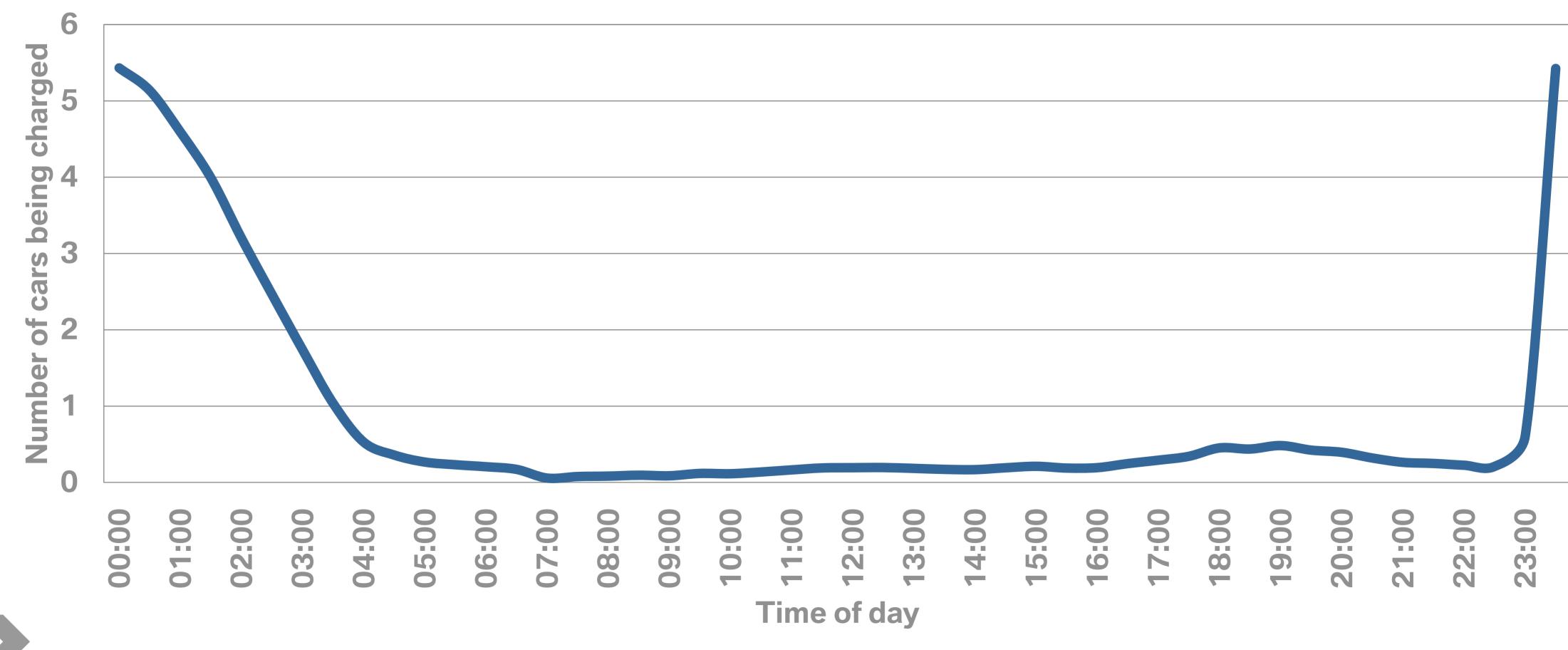
Average charging events per week.





Charging events/calendar week

Night charging dominates - managed charging / a special tariff avoids evening peak demands.





The charging times fit the daily routine of the MINI E users. Charging at home is preferred over going to a fuel station.

- Current charging times suit my daily routine.
- Agreement of users 91%
- ➤ Charging time has <u>not</u> restricted the use of the MINI E.
  - 73 %
- It does not matter that charging 67 % takes longer than refuelling.
- ➤I prefer to plug in the car than go to a fuel station.

81 %

### Desired charging times:

A charging time of 4 hours is seen as reasonable for a full charge. 1.5 hours would be seen as exceptional.













The handling of the charging process seems easy, with the exception of unwieldy cables.

- > 79% agreed that plugging in the MINI E at a charging site (e.g. wall box) is simple and easy to handle.
- ▶ 97% feel competent in charging the MINI E and are convinced, that most people would also quickly learn how to charge the MINI E.
- > But for 49%, the charging cable is awkward to handle, especially women drew attention to the unwieldy (heavy and rigid) cables.









# Most of the time, users charge via their wallbox at home.

- ➤ I charged 90% of the time at the wallbox at home.
- I charged at a wall socket at another place for 1-5% of the time.
- I would like to have a second wall box at a different location.
- I think it is essential that a public charging infrastructure is developed in the <u>future</u>.
- I can use the MINI E right now perfectly adequately without a comprehensive public charging infrastructure.

Agreement of users

82 %

47 %

58 %

82 %

72 %

### Possible ways of increasing use of public charging stations:

- Increase density of network and select appropriate locations for charging stations.
- Information on locations and availability (e.g. in navigation system).
- Standard payment and access system.
- Reduced charge duration.













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# MINI E Ecological relevance.

The drivers would value the use of renewable energies for charging EVs, though one third do not see it as a necessity.

- In principle, I am a supporter of renewable energy.
- ➤ I would value the use of renewable energy in charging batteries of EVs.
- Electric cars should only drive with 'green energy'.
- ➤ I do not find it necessary to charge an electric vehicle with renewable energy since they are environmentally friendly.

Agreement of users
100 %
97 %
35 %
28 %





# MINI E Ecological relevance.

The electricity for charging electric vehicles should come primarily from renewable energies.

### > From a users perspective, the electricity for charging EVs should come from:

	Agreement of users
Solar energy.	97 %
Wind energy.	96 %
Hydroelectricity.	96 %
Biomass energy.	82 %
Nuclear energy.	54 %
Coal-fired power plants with CO2-capture.	52 %
Coal-fired power plants.	25 %







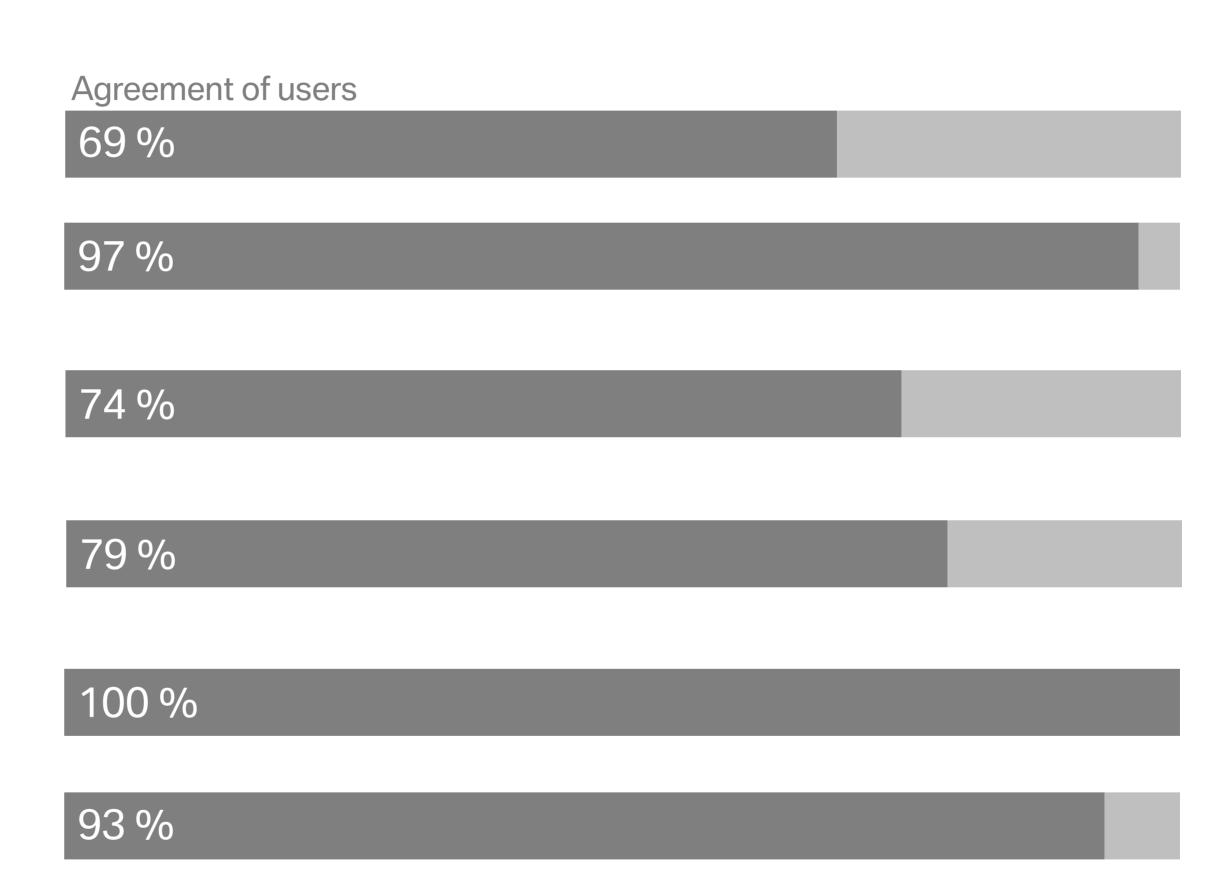




# MINI E Ecological relevance.

MINI E users see electric vehicles as a good way to help reduce air pollution and want to set an example.

- The conventional car is a serious environmental villain.
- ➤ EVs are a great way to reduce air pollution in the UK.
- It is important to me personally to set an example for others by driving a car that produces lower carbon emissions.
- It is important to me personally to be at the forefront of new environmentally focused driving technology.
- It would be great to have more EVs on the road (phase 2).
- ➤ Buying an EV supports further research and development in this area (phase 2).







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		What are the purchase	





"I don't have to have the radio turned up so loud "

> "It is quite peaceful"

# MINI E Driving experience.

All users enjoy the silent driving of the MINI E, although they have to pay more attention when driving, especially at low speed.

### **>** Evaluation of Acoustics:

I like the quiet operation of the MINI E.

I had to change my driving behaviour due to the lack of noise of the MINI E.

The low noise of the MINI E is potentially dangerous.

Agreement of users

100 %

53 %

26 %

### Suggestions for dealing with potential danger from lack of noise:

No sound, pay more attention

Artificial sound at a speed < 12.5 mph

Automatic pedestrian detection with warning signal for the driver

Continuous sound outside the car

Agreement of users

56 %

28 %

11 %

5 %









# MINI E Driving experience.

All users enjoy driving the MINI E and would recommend it to their friends.

### **>** E-Drive:

Electric vehicles are fun to drive.

The MINI E is far superior to previous electric vehicles.

I like the MINI E's fast pick-up and quick acceleration.

The MINI E is a smoother ride than my normal car.

I would recommend electric vehicles like the MINI E to my friends.

Agreement of users

100 %

100 %

100 %

68 %

97 %







"It is

absolutely the

best car I have

ever driven "



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# MINI E Purchase intention & Pricing.

Participating in the study has a positive impact on the buying intention of the users, but users are price sensitive.

➤ Due to my positive experiences with the MINI E I will consider buying an EV in the future.

Agreement of users

96 %

I will seriously consider buying an EV after taking part in the study.

89 %



After 3 months: 15% 6-10 years 55% 2-5 years 30% now/next year

After 6 months: 7% 6-10 years 75% 2-5 years 18% now/next year

➤ I would spend a third more for an EV like the MINI E. Agreement of users

50 %











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# Different types of fleet - MINI E usage therein.

		Business	Private
Single users	SCOTTISH and Southern Energy  Scottish and Southern Energy  OXFORDSHIRE COUNTY COUNCIL	Business Individual Fleet Users (Field staff, Sales force, Company car)  SEEDA (Oxford, 5 cars) SSE (Oxford, 5 cars) Oxfordshire County Council (Oxford, 1 car)	Private Single Users
Multiple users		Business Multiple Fleet Users (Company Car Pool, Police Fleet, Delivery services, Taxicab company, Car rental services)	Private Multiple Users (Car Sharing)
	Bayerisches Rotes Kreuz  VATTENFALL  SIEMENS	Oxford City Council (Oxford, 5 cars) Oxfordshire County Council (Oxford, 4 cars) Bayerisches Rotes Kreuz (Munich, 10 cars) Vattenfall (Berlin, 5 cars) SWM (Munich, 3 cars) Siemens (Munich, 1 car)	SIXTI (Berlin, 2 cars) DB rent (Berlin, 2 cars)  Carsharing  DB BAHN
	VEOLIA  CONTROPOLITAN POLICE  Working together for a safer Long	Veolia (Paris, 6 cars) EDF (Paris, 7 cars) Met Police (Oxford, 2 cars)	



Individual fleet users and pool car drivers differ in motivations, but both have high expectations of the brand.

### **Motivations:**

Individual Fleet Users are interested in:

- assessing practicality for personal and business use
- > determining ways to lower CO2 emissions
- > reducing reliance on traditional energy sources
- > setting a "green" example for others and matching company policy

### **Pool Car Drivers:**

- > do not identify with the company green agenda to the same extent
- > use the car because they feel obliged to
- > but are almost as strong as Individual drivers in their endorsement of the importance of driving an E-friendly vehicle

### **Expectations:**

> All in all, fleet users' expectations of BMW lead them to believe the performance of the MINI E will be superior to previous EVs and is seen as a guarantee for a reliable car.









Fleet managers could substitute the MINI E for conventional fleet vehicles within the involved fleet types.

### **Usage:**

- ➤ All in all, drivers are unanimous in their agreement that the MINI E is an excellent car to drive.
- > There were no reports from individual fleet users of problems planning a trip and only 6% of pool drivers reported planning as being a problem.
- Individual Fleet Users substituted the MINI E for their conventional vehicle and used the car for commuting, business meetings, etc. Generally they had no trouble reaching 70% of their desired targets – only in the minority of occasions when range (or carrying capacity) was insufficient.
- > Pool Cars are used for a variety of trips including e.g. managers' business meetings. At least 80% to 90% of journeys being done at the moment by most people with pool cars could be done within the range of the MINI E.
- > Fleet managers indicated over 80% of jobs can be accomplished with the MINI E.





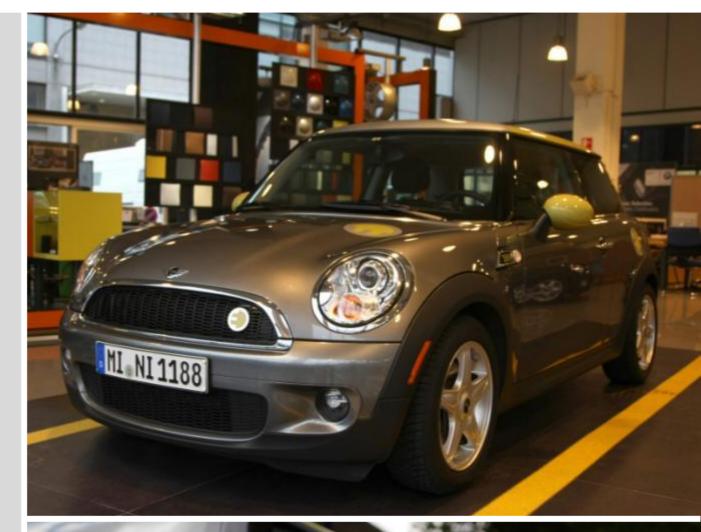




The charging process could be successfully implemented into a daily routine.

### **Charging:**

- Senerally fleet users reported that they felt competent in charging the MINI E and could integrate the process in their workday.
- The pool fleet would benefit from a manager to ensure the vehicle is fully charged prior to use and for everyone to recognise their own responsibility for leaving the car/charging equipment in the appropriate manner for the next person.
- Individual Fleet Users would like a network of business destinations with charging facilities.
- > Fleet users in general emphasized the importance of the speed of charging.
- > Fleet drivers overwhelmingly supported the usage of renewable energies to charge EVs in order for them to be really environmentally friendly.









For a successful adaptation to the MINI E, it was of vital importance to provide good training and support in the early days.

### Adaptation to usage:

- The MINI E served successfully as a pool car, but it was very important that all drivers received good training and support, especially in the early days of using an EV for the first time.
- > Therefore it is vitally important to construct appropriate supportive frameworks (including "expectation management" and training programmes) to ensure that people who drive an EV have a good experience and are helped through the learning curve rather than becoming a negative model.

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### Adaptation to charging:

> Regarding the charging process, a clear procedure is required for successful charging of pool vehicles. Fleet users establish a system of good practice relatively quickly when a clear policy is in place.







There is potential within the fleet market for electric vehicles but there are aspects that need to be addressed amongst a range of different stakeholders:

- > Aspects:
- > Fit with mobility needs
- Charging and costs
- Training and technical reliability
- Everyday suitability
- Ecological benefit

- > Stakeholders:
- Drivers
- Policy makers
- > Fleet companies
- Automotive manufacturers
- Energy providers













Research Trial MINI E El-211, Ll-C

# The MINI E. 100% MINI. 100% Electric Any Questions?

